



**Installation Instructions For  
GL1800 LED Driving Lights  
Part 45-1850  
Part 45-1850AB (Air Bag Model)**

**NOTE: Read instructions thorough before installing.** Additional drawing and parts break down on last page.

1. Place bike on center stand.
2. Disconnect the negative battery cable.
3. Remove lower front cowl per repair manual instructions.
4. Using cutters or knife, remove knock outs from lower front cowl and smooth edges with file.
5. Locate right and left mounting brackets. Markings can be found on the back of bracket, "L" left and "R" right. Figure 1.

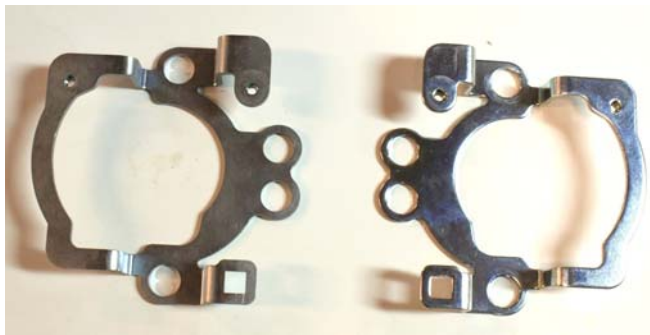


Figure 1

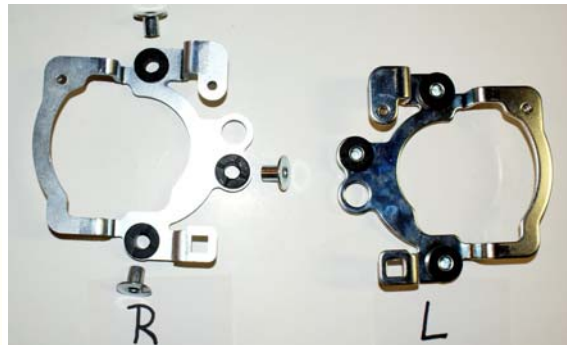


Figure 2

6. Install three large grommets in mounting bracket, Figure 2. Insert the long flange inserts into grommet from the rear.
7. Insert square black plastic nut into square opening in mounting bracket. Place spring over M5 x 30mm screw and screw into square black plastic nut, Figure 3.



Figure 3



Figure 4

8. Install two small grommets into light bracket, Figure 4. Insert the short flange inserts into grommet from the front.

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**Part 45-1850 and Part 45-1850AB (Air Bag Model)**  
**Continued**



Figure 5

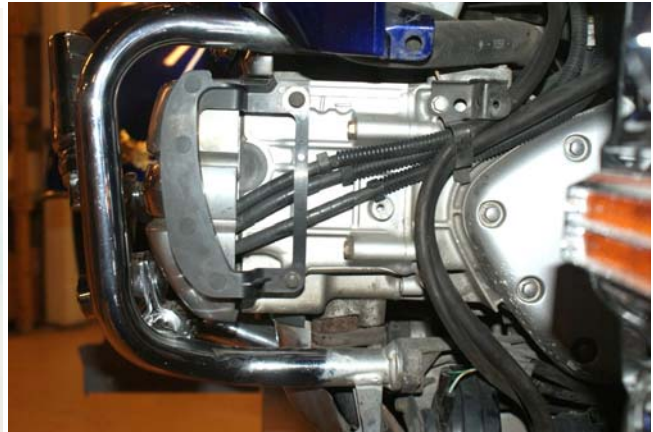


Figure 6

9. Mount light bracket to mounting bracket using two M5 x 18mm screws. Figure 5

10. Using 8mm wrench, remove right side plastic trim piece, Figure 6. Install right fog lamp using three M6 x 35mm flange bolts, flat washers, 4mm spacers (for 2001 – 2005 models), and plastic trim piece, Figure 7. Plug the 2-pin gray connector into the motorcycle 2-pin gray connector. Located near horn. (The motorcycle 2-pin connector will be plugged and taped. Remove plug and tape.)

11. Install left light using three M6 x 45mm flange bolts, flat washers, two 20mm spacers top and side bolts, one 16mm spacers on bottom bolt.

**NOTE:** In this kit you will find six 2mm spacers. These spacers can be used for fine adjustments of lights as needed.

12. Remove left side fairing trim molding, Figure 8.

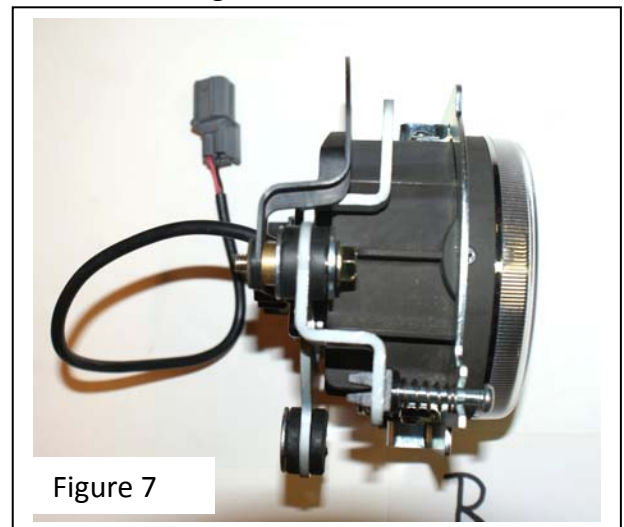


Figure 7

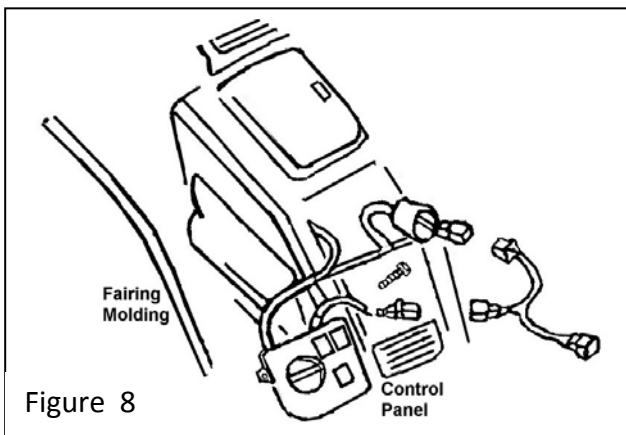


Figure 8

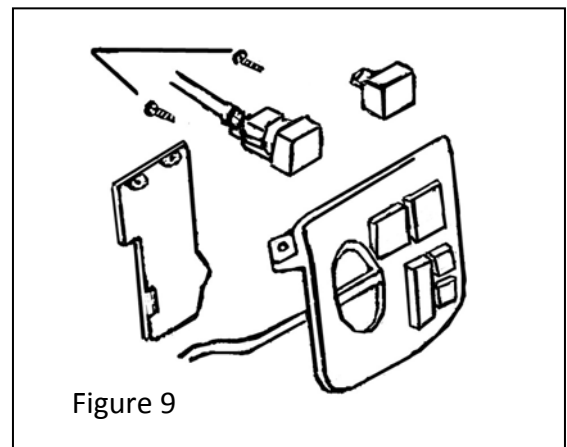


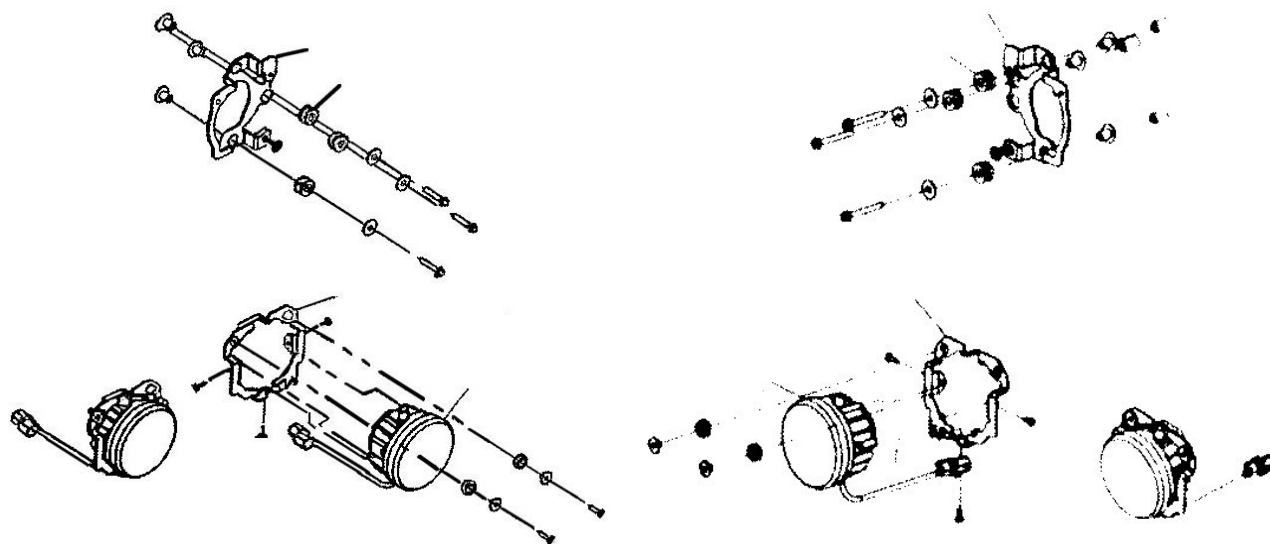
Figure 9

13. Remove Allen screw and remove left control panel, Figure 9.

14. Remove switch cover on back of control panel, Figure 9.

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**Continued**

15. Remove two screws holding switch cover to control panel.
  16. Install the switch using the screws removed in the previous step.
  17. Plug the 4-pin switch connector into the relay harness. Plug the relay harness into the motorcycles accessory black 4-pin connector.
- NOTE:** This kit comes with relay and jumper plug. If the relay is used, the kit will function as OEM and the fog lights will turn off with the high beams. If the jumper plug is used, the fog lights will only turn off with the switch. Check with local laws for light operation.
18. Before installing all removed components check to make sure the lights work and that they are aimed correctly. To check to make sure they are aimed correctly make sure the bike is level and about 16 feet from a wall. Then measure from the ground to the center of fog lamp, and make a mark on wall to that measurement. If the lights need adjustment you can screw in or out the adjustment screw on each mounting bracket.
  19. Reinstall the control panel and fairing trim molding in the reverse of the removal.



**List of Hardware**  
**Qty Hardware**

2	LED Light
1	On/Off Switch
3	Wire Ties
1	Jumper Wire
2	Light Brackets
4	Small Rubber Grommets
2	Mounting Brackets
6	Large Rubber Grommets
2	Square Black Plastic Nuts
2	Springs
2	M5 x 30MM Screws
6	Large Flange Inserts

4	Small Flange Inserts
4	M5 x 18MM Screws
6	Flat Washers
3	M6 x 45MM Screws
3	M6 x 35MM Screws
1	16MM Spacer
2	20MM Spacer
3	4MM Spacer
6	2MM Spacer
1	Relay Switch
1	Wire Harness